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Note Synthesis of New Poly(Amide-Hydrazide)s

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NOTE SYNTHESIS OF NEW POLY(AMIDE-HYDRAZIDE)S

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INTRODUCTION

Poly(amide-hydrazide)s were originally developed to give fibers of high modulus and high strength [1]. They were generally prepared 1) from dicarboxylic acid chlorides and aminohydrazides by low-temperature polycondensation [2, 3]; 2) by the phosphorylation method [4, 5]; and 3) from dihydrazides with preformed amide linkages by low-temperature polycondensation [6]. These polymers were found to be thermally stable, but they showed poor solubility in polar aprotic solvents. In this paper we report the synthesis and characterization of some new poly(amide-hydrazide)s with azo groups in the backbone, which were introduced to improve solubility.

EXPERIMENTAL

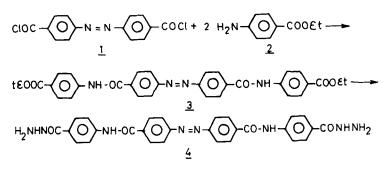
Azobenzene-4,4'-bis(p-amidobenzoic acid-hydrazide) (4) (Scheme 1)

To a solution of ethyl-*p*-aminobenzoate (2) (3.3 g, 0.02 mol) in dry benzene (15 mL), azobenzene 4,4'-biscarboxylic chloride (1) (3.07 g, 0.01 mol) in dry benzene (15 mL) was added, and the mixture was refluxed for 3 h. An orange yellow mass of azobenzene 4,4'-bis(ethyl-*p*-amidobenzoate) (3) was obtained and recrystallized from alcohol. Yield, 70%; mp, 244°C.

A mixture of <u>3</u> (0.564 g, 0.001 mol) in dry dioxane (10 mL) and hydrazine hydrate (99-100%, 3 mL) was refluxed gently for 72 h. On cooling, azobenzene-4,4'-bis(*p*-amidobenzoic acid-hydrazide) (<u>4</u>) was obtained as a solid. It was filtered and recrystallized from DMF. Yield, 65%; mp, 252°C.

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SCHEME 1.

Azobenzene-3,3'-bis(p-amidobenzoic acid-hydrazide (7) (Scheme 2)

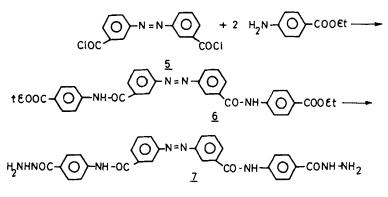
This compound was prepared in 72% yield in two steps exactly as described above, starting from azobenzene-3,3'-biscarboxylic chloride.

All the products obtained were well characterized by UV, IR, ¹ H NMR, and elemental analysis.

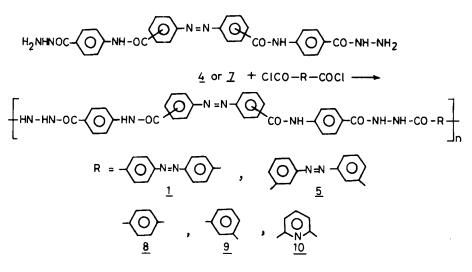
Polymerization (Scheme 3)

A typical polymerization procedure was as follows.

A solution of $\underline{4}$ (5.36 g, 0.01 mol) in dimethylacetamide (40 mL) containing LiCl (5%) was reacted with diacid chloride (3.06 g, 0.01 mol) in DMAc (20 mL) under nitrogen at 0°C. The reaction mixture was stirred at room



SCHEME 2.



SCHEME 3.

temperature $(30^{\circ}C)$ for 24 h. The polymer was precipitated by pouring the reaction mixture into water. The isolated polymer was washed with methanol and dried. Yield, 80%.

Measurements and Materials

The inherent viscosities of the polymers in DMAc at 30°C were determined. The IR spectra were recorded on a Perkin-Elmer 781 spectrophotometer with KBr pellet samples. ¹H-NMR spectra were recorded on an EM-390 instrument. Thermogravimetric analysis (TGA) and differential thermal analysis (DTA) were done on a Stanton Redcroft thermal analyzer at a heating rate of 10°C/ min in static air. X-ray diffractograms were recorded on a Philip PW 1140 with nickel-filtered CuK_{α} radiation. The densities of the polymers were determined using a pycnometer in hexane (a nonsolvent) at 30°C.

All reagents used were of Analar grade and recrystallized or distilled before use. 4,4'-Azodibenzoic acid and 3,3'-azodibenzoic acid were prepared by a literature procedure [7]. The acid chlorides were obtained by treating the corresponding acid with thionyl chloride.

		TABLE 1. Soi	ne Physical	TABLE 1. Some Physical Properties of Polymers	mers	
Polymer code	Dihydrazide	Diacid chloride	Yield, %	Yield, % Density, g/mL Viscosity, dL/g	Viscosity, dL/g	Temperature for a 10% weight loss, °C
PAH-1	4	1	80	1.501	0.41	390
PAH-2	7	1	75	1.457	0.39	370
PAH-3	4	5	75	1.466	0.40	350
PAH-4	7	5	70	1.423	0.53	341
PAH-5	4	8	65	1.520	0.50	370
PAH-6	7	8	68	1.516	0.42	370
PAH-7	4	6	65	1.490	0.48	399
PAH-8	7	6	70	1.504	0.56	310
PAH-9	4	10	75	1.487	0.54	409
PAH-10	4	10	68	1.460	0.50	360

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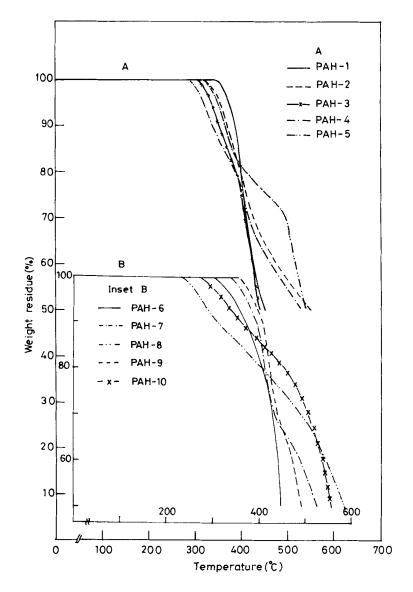


FIG. 1. TGA curves of PAH 1-10 (Table 1).

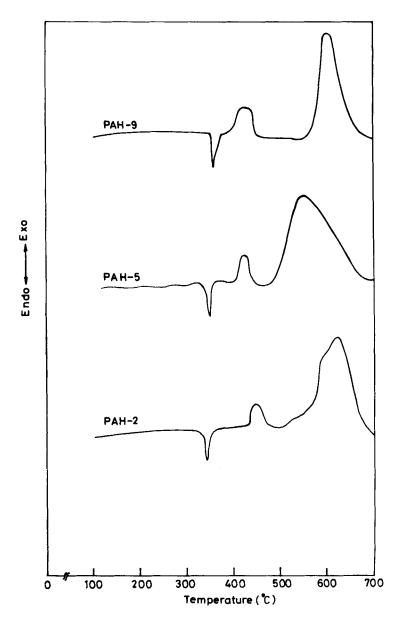


FIG. 2. DTA traces of PAH.

RESULTS AND DISCUSSION

The polymers were obtained in reasonably good yields and characterized by spectroscopic techniques. Some of their physical properties are listed in Table 1.

To characterize the polymer solubility, a 10% (w/v) solution was taken as a criterion. All the polymers were found to be soluble in concentrated sulfuric acid, trifluoroacetic acid, and DMSO. The polymers derived from *meta*oriented monomers showed better solubility than the *para*-oriented ones.

The x-ray diffractograms of these polymers showed crystalline peaks in the range $2\theta = 10-42^{\circ}$.

Thermal studies (TGA) showed that the decomposition temperature of the polymers varied from $310-409^{\circ}$ C (Fig. 1). The DTA curves (Fig. 2) of the polymers showed two exotherms and one endotherm. The endotherm at $340-360^{\circ}$ C may be due to secondary transitions. The first exotherm around 400° C may be due to the elimination of water or nitrogen from the polymer [8, 9]. The large exotherm at $539-619^{\circ}$ C can be assigned to the complete destruction of these polymers.

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